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The Series 60 Service Manual

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Cam follower rollers on the base circle of the camshaft. Adjust all four valves at this position. Continue barring the engine over until the next cylinder is in position.

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3. Disconnect ventilation pipe from valve cover.
4. Remove engine cover.
5. Adjust Jake Brake (if applicable), injectors and valves following instructions in the Detroit Diesel service manual for series 60 engines.
6. Verify engine cover gasket and replace if necessary. Page 17: Figure

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